

STEP 1. place part # 1996-11 flat on your workbench, assemble part # 1996-12 and -10 together using the slots and tabs. square up the peices and tack together. set them on top of part# 1996-11 and tack together.



Feb-12-14

Feb-10-14



STEP 2. place the front panel on front of the center section you assembled in step 1. once aligned together place the shackle mounts into the slots, level them and hang them $2 \frac{3}{8}$ out from the front of the bumper. tack weld



STEP2-2



STEP 3. Take part# 1998-2 and place it against 1998-1 as shown in the picture below. If the kit was shipped to you the top will be in 3 pieces. tack weld.



STEP 4. Place part# 1998-3-10 and place it below
1998-2 and next to 1998-1. tackweld.



A large, dark metal plate is being welded in a workshop. The plate is positioned horizontally and is being welded along its top edge. The weld is visible as a bright, vertical line of light. The plate has a circular hole on the left side. In the background, there is a wooden shelf filled with various metal pipes and tubes. A red container is visible on the floor in the lower right corner. The workshop environment is cluttered with various tools and materials.

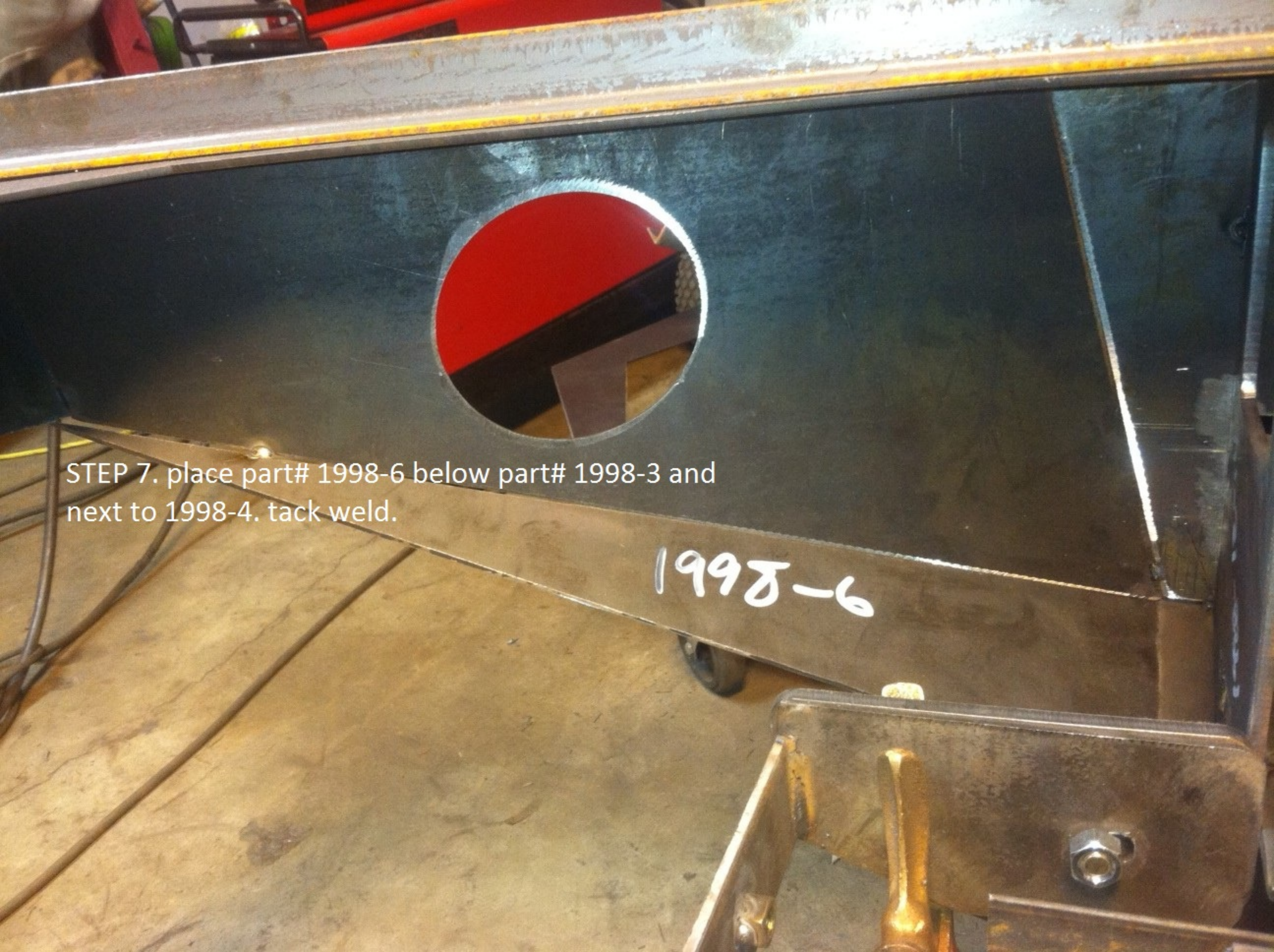
STEP 5. place part# 1998-5 next to 1998-3 and
below 1998-2. tack weld.

STEP 6. place part# 1998-4 underneath part# 1998-1 and tack together.



this side up.

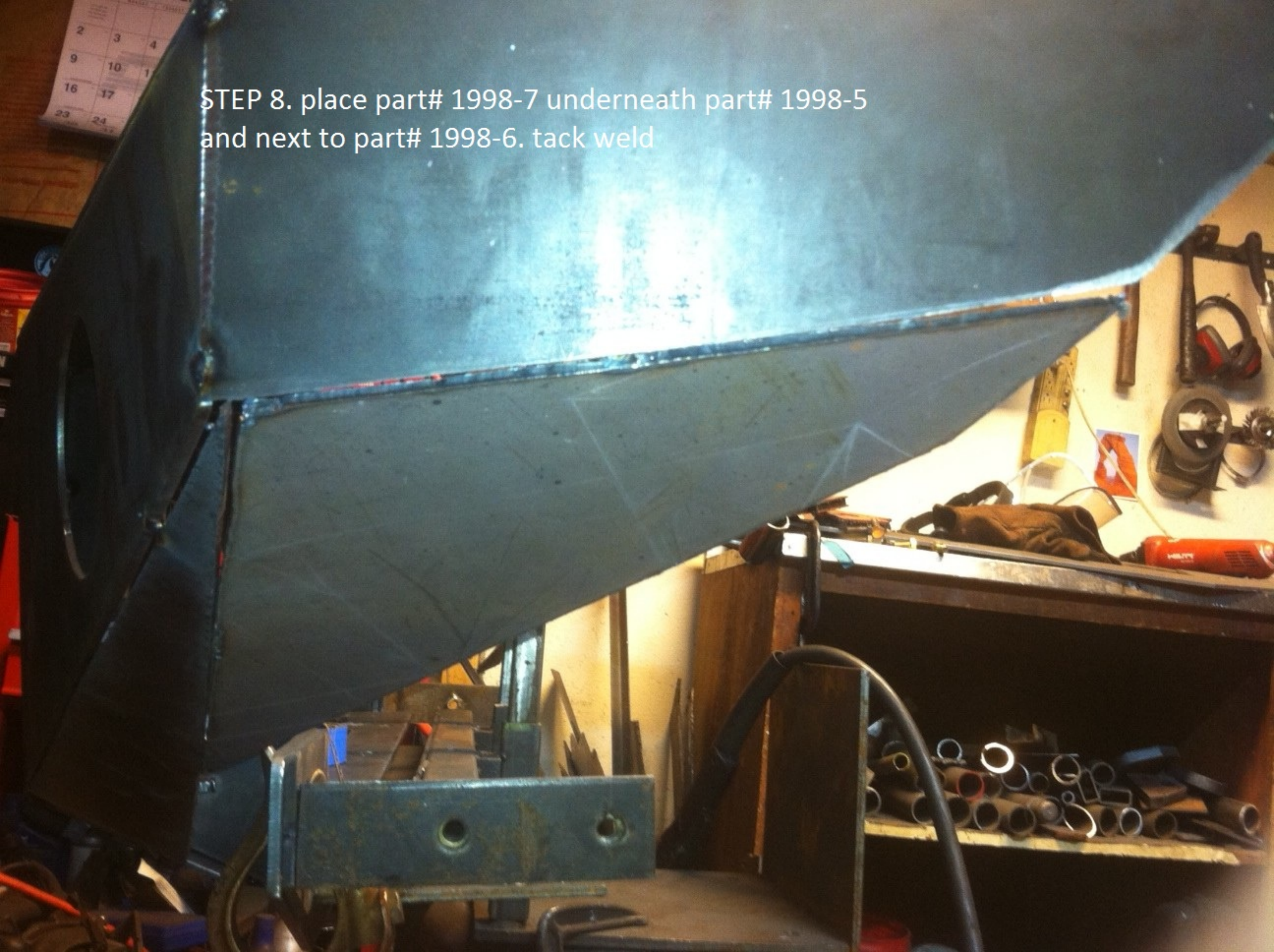
1998-4-10



STEP 7. place part# 1998-6 below part# 1998-3 and
next to 1998-4. tack weld.

1998-6

STEP 8. place part# 1998-7 underneath part# 1998-5
and next to part# 1998-6. tack weld



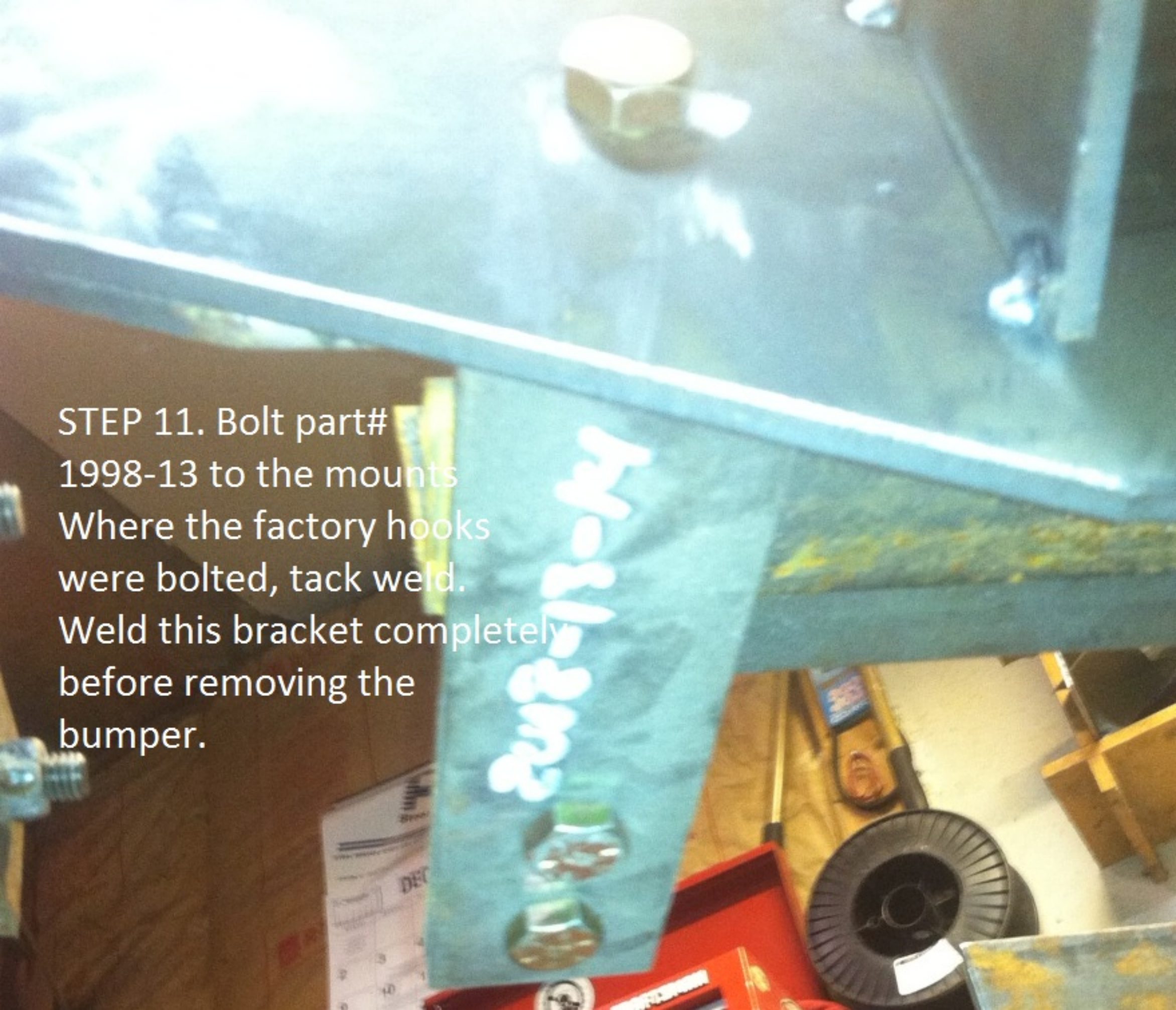
STEP 9. place part# 1998-8 on underneath the top plate and next to part# 1998-5. tack weld.



STEP 10. bolt part# 1998-14 to the factory bumper mount on your vehicle align bumper height and tack weld.

Weld this bracket completely once you have it aligned do not remove the bolts until the welds have cooled.





STEP 11. Bolt part# 1998-13 to the mounts Where the factory hooks were bolted, tack weld. Weld this bracket completely before removing the bumper.